



LNP™ STAT-KON™ Compound DX05042

Europe-Africa-Middle East: COMMERCIAL

Also known as: LNP™ STAT-KON™ Compound DCFL-4024 EM
Product reorder name: DX05042

LNP STAT-KON DX05042 is a compound based on Polycarbonate resin containing Glass Fiber, PTFE, Carbon Fiber. Added features of this material include: Electrically Conductive, Easy Molding.

TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
MECHANICAL			
Tensile Stress, break, 5 mm/min	157	MPa	ISO 527
Tensile Strain, break, 5 mm/min	2.1	%	ISO 527
Tensile Modulus, 1 mm/min	14200	MPa	ISO 527
Flexural Stress, break, 2 mm/min	223	MPa	ISO 178
Flexural Modulus, 2 mm/min	11300	MPa	ISO 178
IMPACT			
Izod Impact, notched 80*10*4 +23°C	11	kJ/m ²	ISO 180/1A
THERMAL			
CTE, 23°C to 60°C, flow	1.2E-05	1/°C	ISO 11359-2
CTE, 23°C to 60°C, xflow	6.8E-05	1/°C	ISO 11359-2
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	143	°C	ISO 75/Bf
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	145	°C	ISO 75/Af
PHYSICAL			
Density	1.37	g/cm ³	ASTM D 792
Mold Shrinkage, flow (5)	0.1 - 0.3	%	SABIC Method
ELECTRICAL			
Surface Resistivity	1.E+02 - 1.E+03	Ohm	ASTM D 257



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PROCESSING PARAMETERS	TYPICAL VALUE	Unit
Injection Molding		
Drying Temperature	120	°C
Drying Time	4	hrs
Maximum Moisture Content	0.02	%
Melt Temperature	305 - 325	°C
Front - Zone 3 Temperature	320 - 330	°C
Middle - Zone 2 Temperature	310 - 320	°C
Rear - Zone 1 Temperature	295 - 305	°C
Mold Temperature	80 - 110	°C
Back Pressure	0.2 - 0.3	MPa
Screw Speed	30 - 60	rpm